## What Is Claimed Is:

- 1. A liquid crystal display device, comprising:
  - a transparent insulating substrate;
  - a gate line and a gate electrode on the transparent insulating substrate;
- a gate insulating film, an active layer, an ohmic contact layer, source and drain electrodes, and a data line on the transparent insulating substrate;
- a passivation film formed on the transparent insulating substrate including the source and drain electrodes and the data line;
  - a polarizing film formed on the passivation film; and a pixel electrode formed on at least the polarizing film.
- 2. The device according to claim 1, wherein the pixel electrode includes ITO.
- 3. A method of fabricating a liquid crystal display device, comprising:

forming a gate line and a gate electrode on a transparent insulating substrate;

forming a gate insulating film, an active layer, an ohmic contact layer, source and drain electrodes and a data line on the transparent insulating substrate;

17

forming a passivation film on the transparent insulating substrate including the source and drain electrodes and the gate line;

forming a polarizing film on at least the passivation film; and forming a pixel electrode on the polarizing film.

- 4. The method according to claim 3, wherein the pixel electrode includes ITO.
- 5. A liquid crystal display device, comprising:
  - a transparent insulating substrate;
  - a black matrix formed on the transparent insulating substrate;
  - a color filter layer formed on an upper surface of the black matrix;
  - a polarizing film formed on the color filter layer; and
  - a common electrode formed on the polarizing film.
- 6. The device according to claim 5, further comprising an overcoat film formed between the color filter layer and the polarizing film.
- 7. The device according to claim 5, wherein the common electrode includes ITO.

- 8. A method of fabricating a liquid crystal display device, comprising:
  forming a black matrix on a transparent insulating substrate;
  forming a color filter layer on the black matrix;
  forming a polarizing film on an upper surface of the color filter layer; and
  forming a common electrode on the polarizing film.
- 9. The method according to claim 8, further comprising forming an overcoat film after forming the color filter layer.
- 10. The method according to claim 8, wherein the common electrode includes ITO.
- 11. The method according to claim 8, wherein forming the color filter layer includes sequentially forming red, green, and blue color filter layers.
- 12. A liquid crystal display device, comprising:
  - a thin film transistor substrate;
  - a color filter substrate;
- a liquid crystal material formed between the thin film transistor substrate and the color filter substrate;

a pixel electrode formed on the thin film transistor substrate and a common electrode formed on the color filter substrate, the pixel electrode and the common pixel aligning orientation of liquid crystal molecules of the liquid crystal material; and

a polarizing film contacting at least one of the pixel electrode and the common electrode for transmitting light vibrating in one direction.

- 13. The device according to claim 12, wherein the polarizing film includes polyvinyl alcohol.
- 14. The device according to claim 12, further comprising an overcoat film formed beneath the polarizing film contacting the common electrode.
- 15. A liquid crystal display device, comprising:
  - a first substrate including a plurality of pixel electrodes;
- a second substrate including a common electrode, a color filter film, and a black matrix;
  - a liquid crystal material formed between the first and second substrates; an overcoat film on the color filter film; and
  - a polarizing film formed beneath the common electrode.

1-WA/1986127.1

- 16. The device according to claim 15, wherein an upper surface of the overcoat film is flat.
- 17. The device according to claim 15, wherein the overcoat film directly contacts the color filter film and the polarizing film.